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# *The CARIBU Isobar Separator*

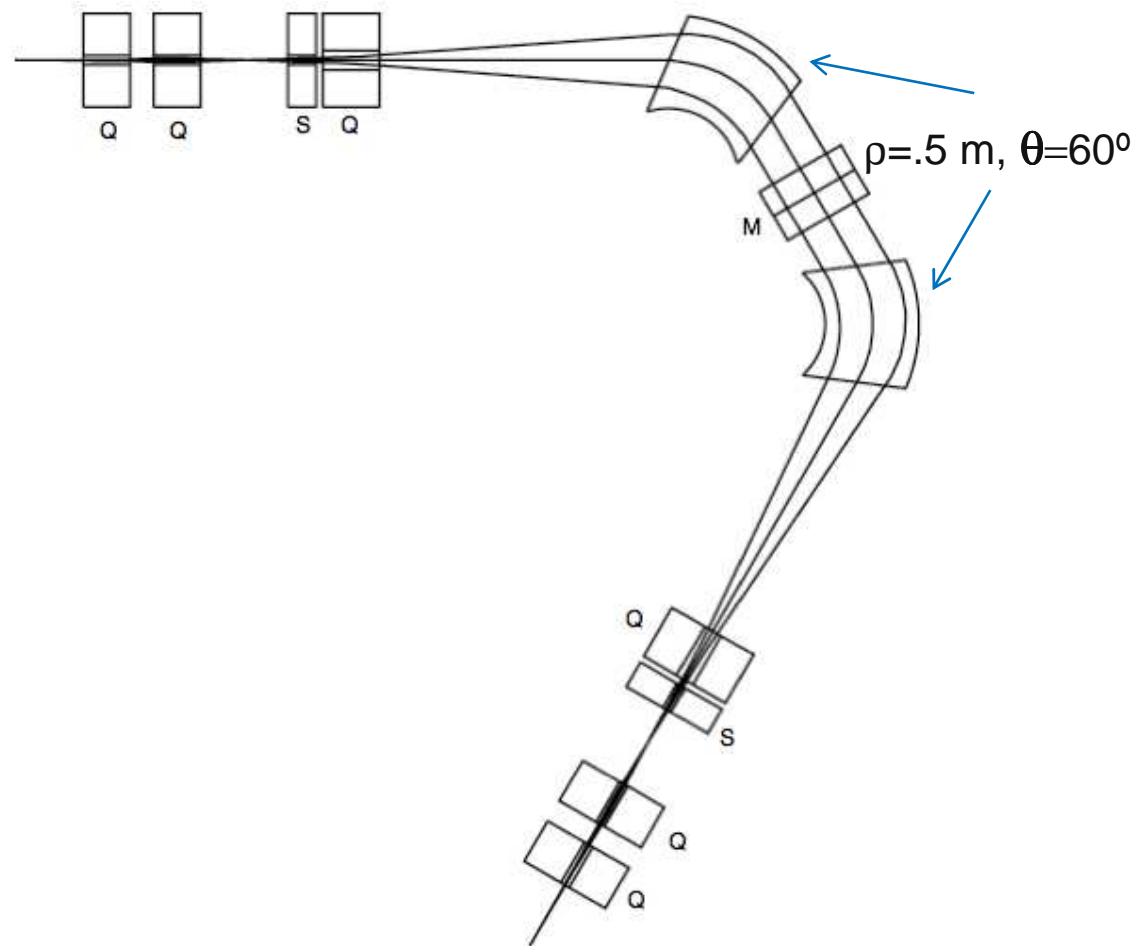
*Cary N. Davids and Don Peterson*

*November 12, 2009*

# *Design Goals*

- **Mass resolution  $M / \Delta M > 20,000:1$ .**
- **High transmission ( $> 95\%$ ).**
- **Compact (must fit on HV platform).**
- **No energy compensation (means no electric dispersive elements).**
- **Match beam emittance from gas catcher (transverse:  $< 3\pi$  mm-mr, longitudinal:  $\Delta E < 1$  eV at 50 keV).**
- **Simple configuration for ease of tuning.**
- **Focussing and corrective elements are all electrostatic, settings are independent of mass.**

# Layout of Isobar Separator



# *Ion Optics Discussion*

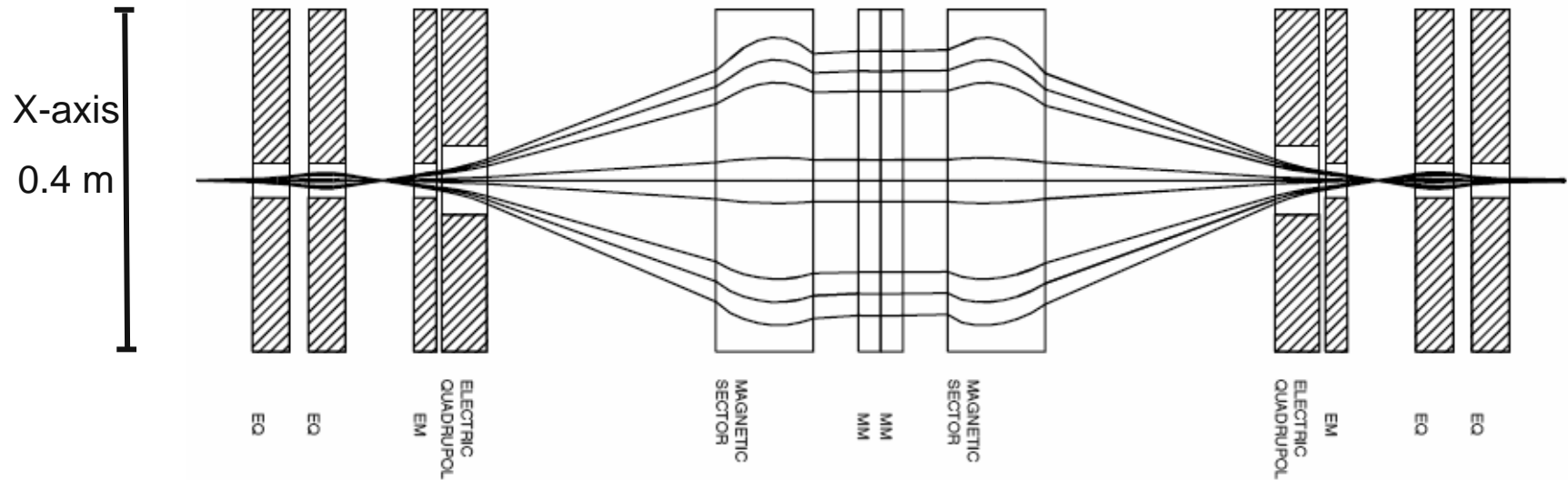
- Input beam conditions: transverse emittance  $< 3\pi$  mm-mr, energy spread  $< 1$  eV at 50 keV (relative energy difference  $\delta E < 2 \times 10^{-5}$ )
- **Energy dispersion = mass dispersion = 22.8 m**
- Start with 1 mm dia. (circular) beam with  $\theta_{\max}, \varphi_{\max} = \pm 6$  mr
- Symmetric design helps to minimize aberrations
- A quadrupole doublet matching section produces a ribbon-shaped beam, with  $(x,x)=0.19, (y,y)=3.4$
- This means y-angles are small, minimizing  $\varphi$  aberrations



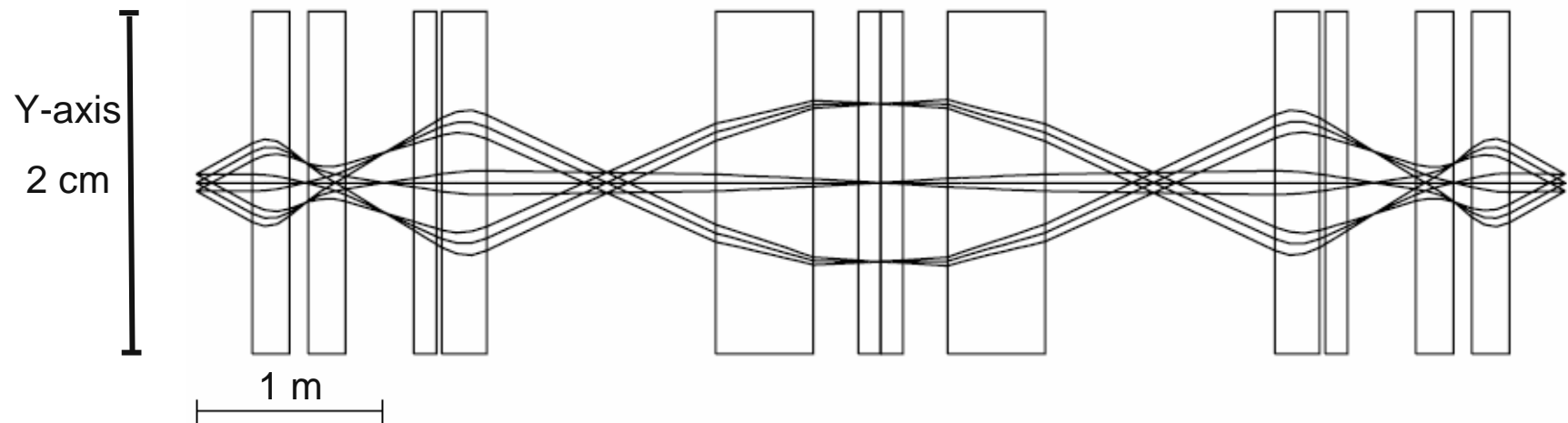
## *Ion Optics Discussion (continued)*

- The first quadrupole diverges in x and converges in y, giving a small y size which minimizes y aberrations
- The large x area in the magnets gives mass dispersion
- Focus conditions in center:  $(\theta, \theta) = (y, \varphi) = (\varphi, y) = 0$
- The reverse matching section transforms the ribbon-shaped beam back to a circular cross-section, allowing a 1 mm x-selection slit at the focal plane
- The 2 sextupoles and 1 multipole lens correct aberrations to **5th** order. At the focal plane, all aberrations except for energy variation are  $<0.1$  mm

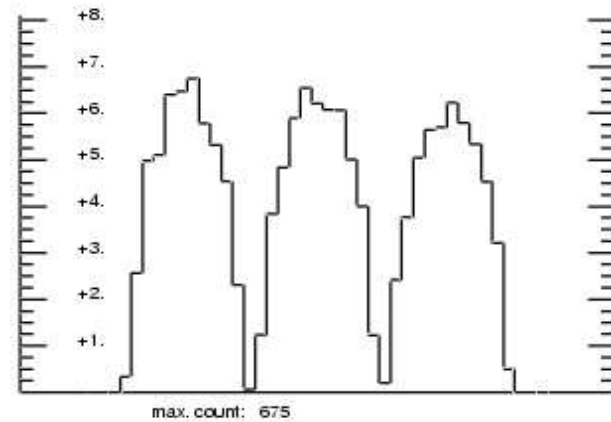
# *X- and Y-projections of the beam*



3 x's, 3 y's, 3  $\theta$ 's, 3  $\phi$ 's, 1 mass, 1 energy



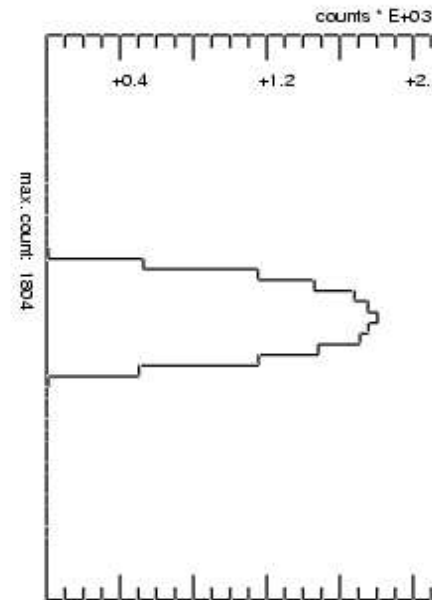
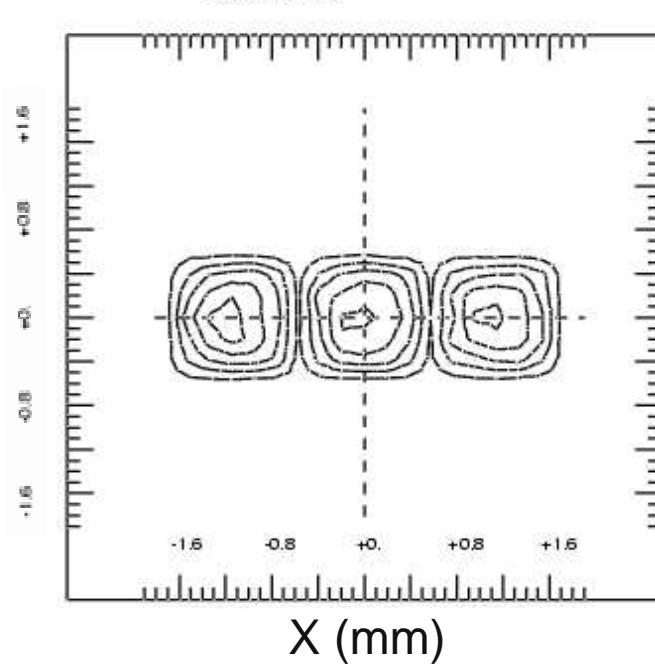
# *X and Y Projections at Focal Plane*



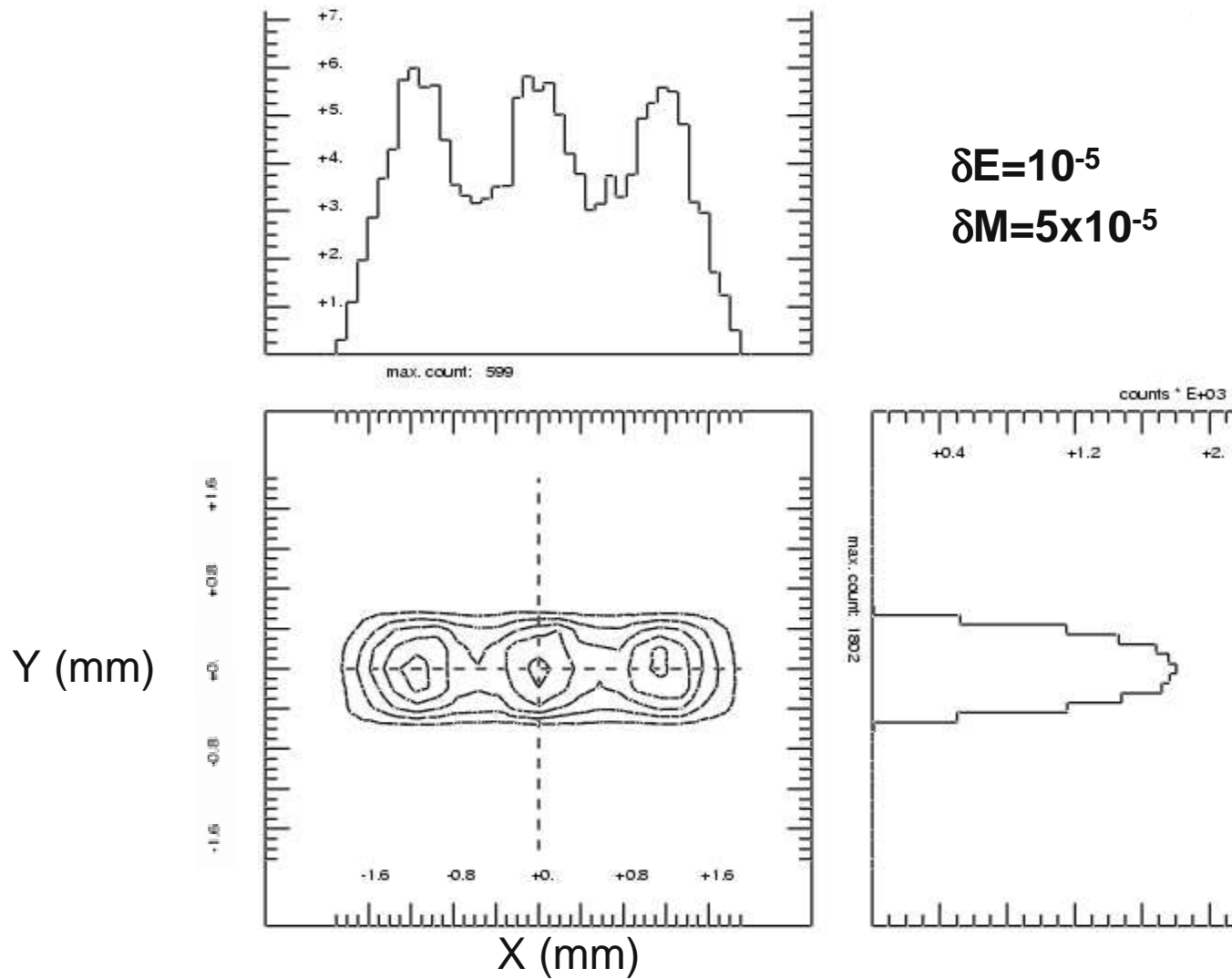
$$\delta E = 10^{-6}$$

$$\delta M = 5 \times 10^{-5}$$

Y (mm)



# *X and Y Projections at Focal Plane*

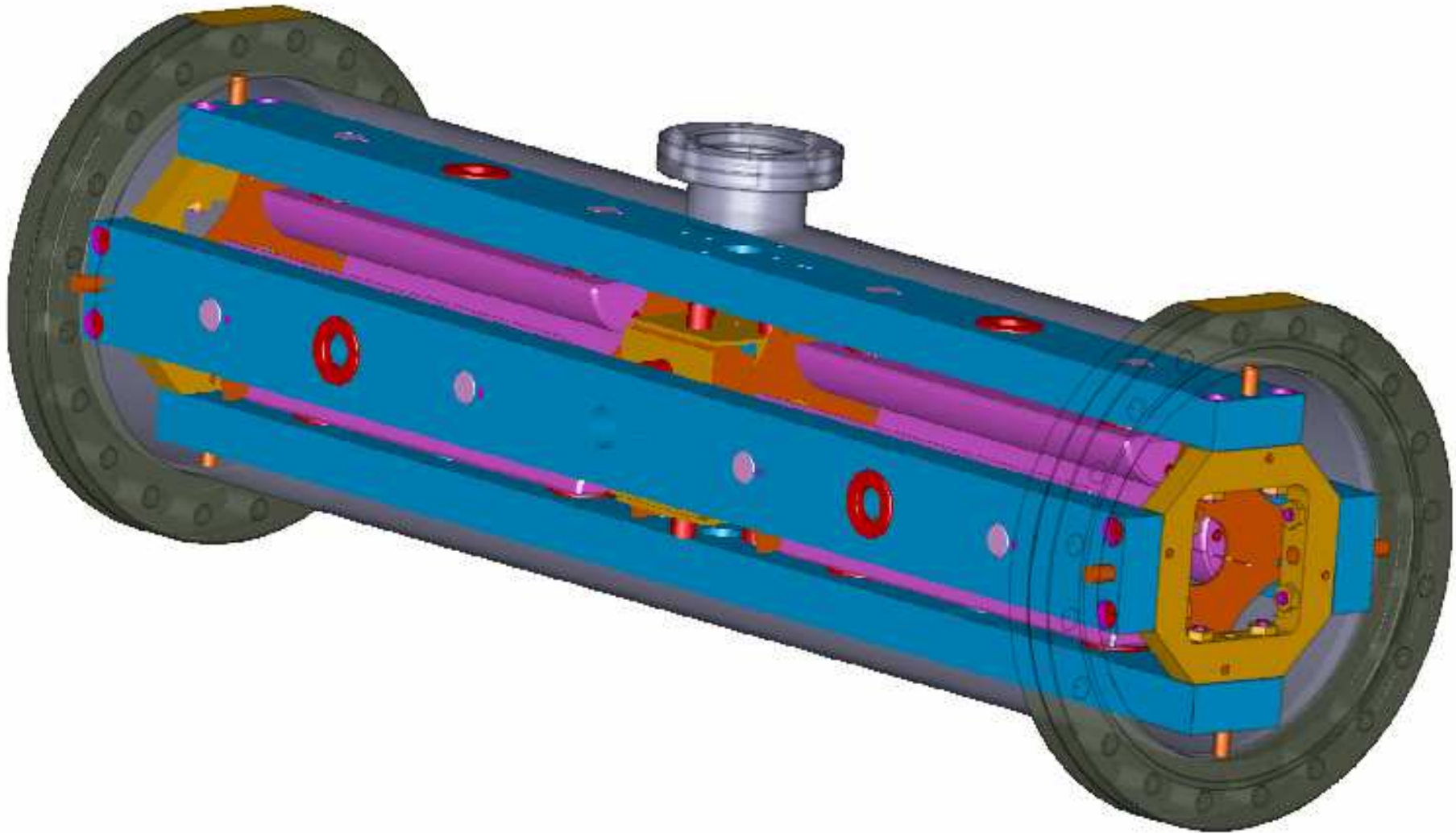


# *Bending and Focussing Elements*

<b>Element</b>	<b>Radius</b>	<b>Pole Gap</b>	<b>Pole Edge Angle</b>	<b>Pole Width</b>	<b>Quantity</b>
60° magnet	0.5 m	8 cm	23°	0.62 m	2

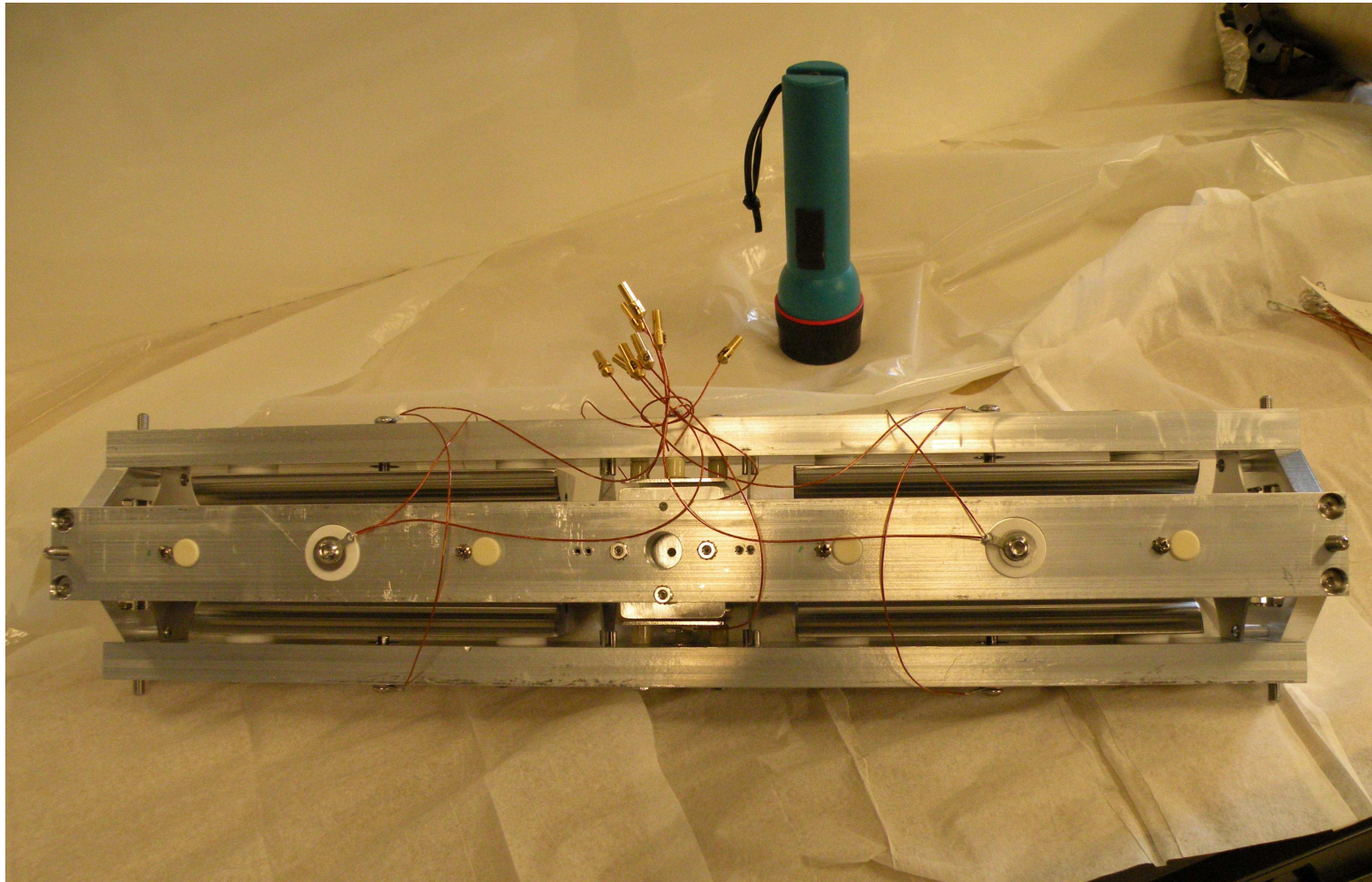
<b>Electrostatic Focussing Element</b>	<b>Length (cm)</b>	<b>Diameter (cm)</b>	<b>Quantity</b>
Matching Quadrupole	20	4	4
Focus Quadrupole	24	8	2
Focus Sextupole	12	4	2
Large Multipole	25	40	1

# *Electrostatic Quadrupole Doublet*



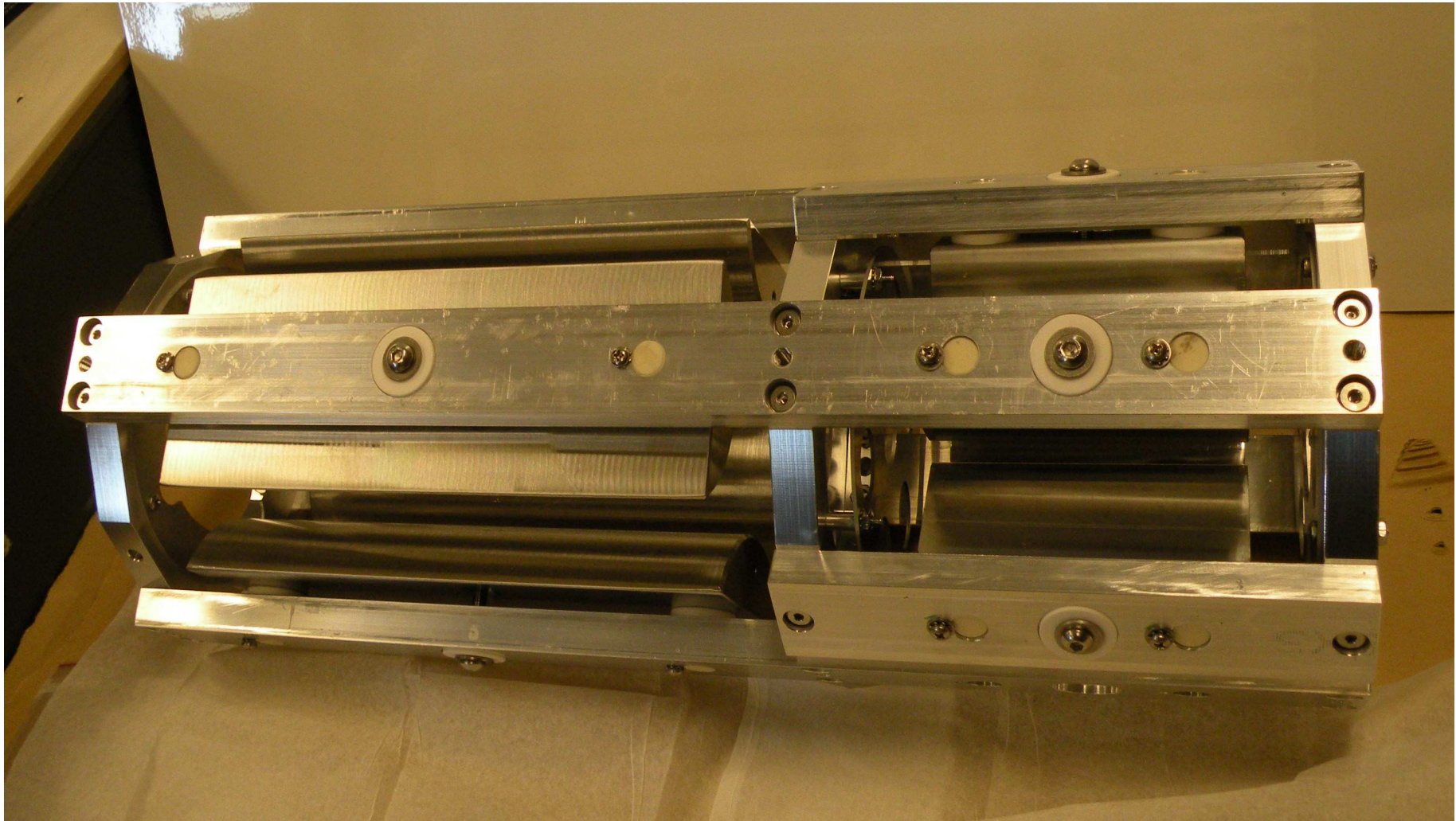


# *Electrostatic Quadrupole Doublet*





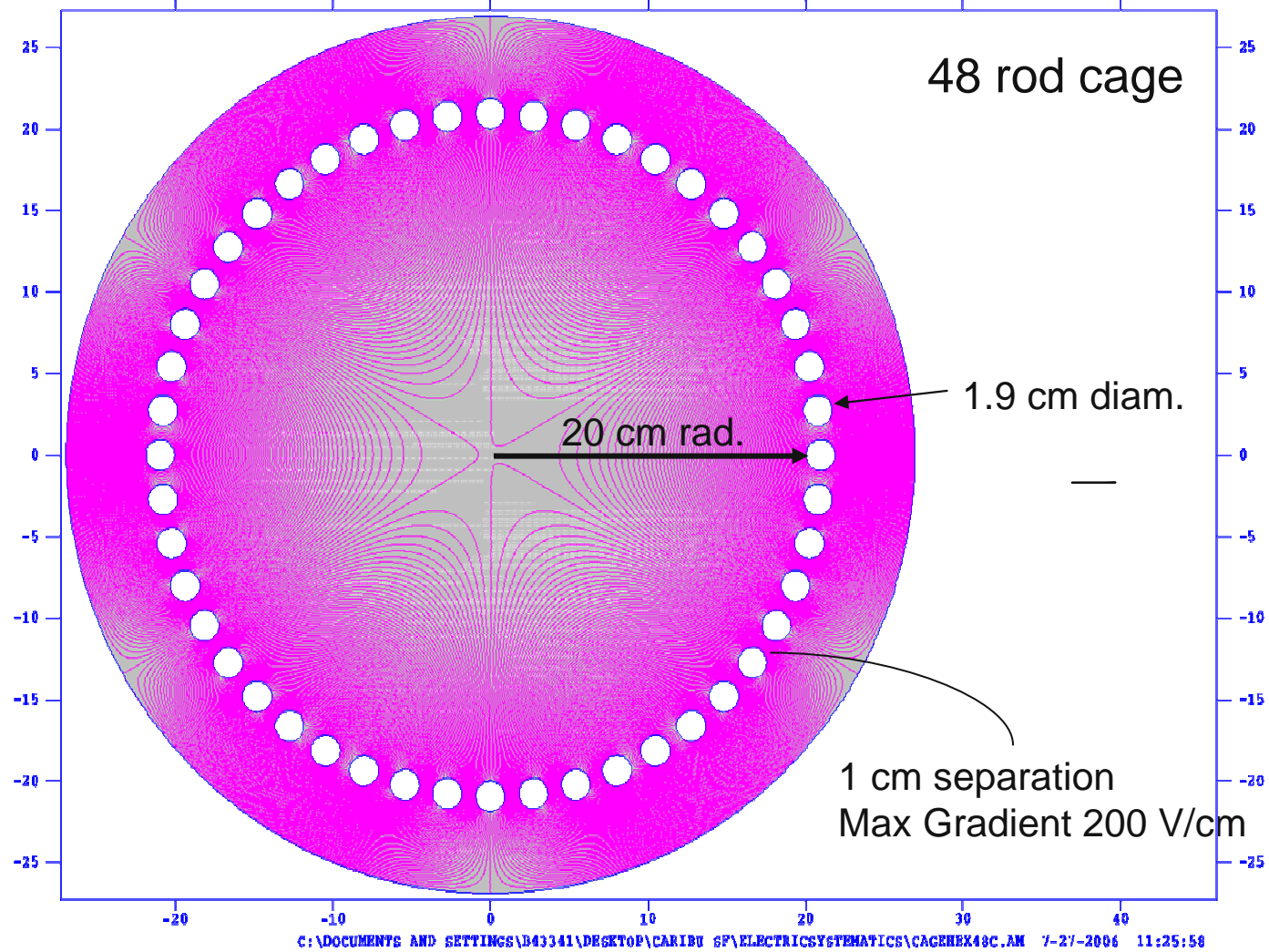
# *Electrostatic Quadrupole/Hexapole*



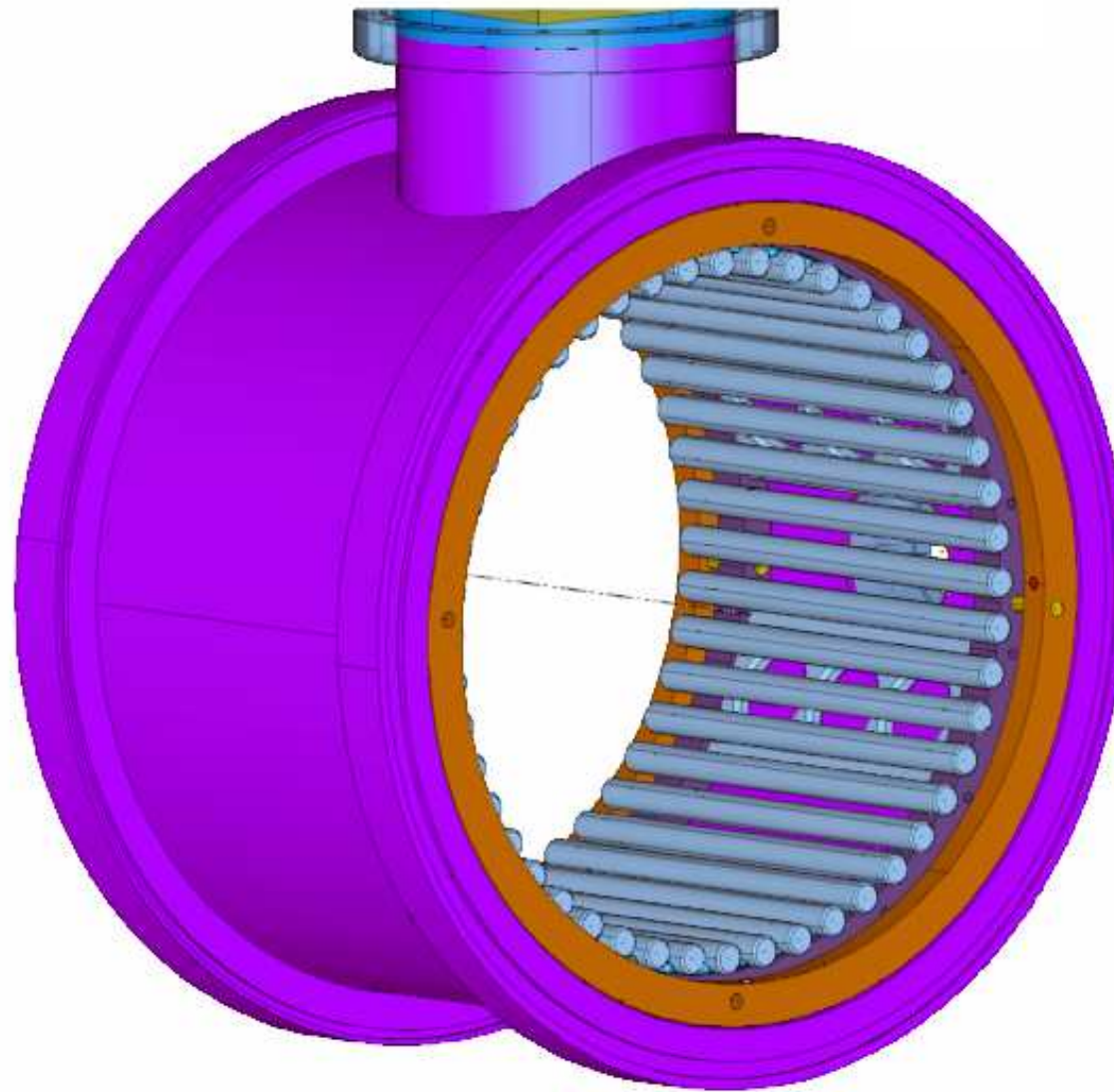


# Squirrel-Cage Multipole Lens

Generate hexapole field from array of cylindrical electrodes



# *Electrostatic Multipole Lens*



# Electrostatic Lens Properties

Lens	$V_{\max}$ (V)	$V_{\text{tol}}$ (V)	$R_{\max 1\%}$ (cm)
Focusing Quad	~1000	$\pm 1$	(~2.4) 3.6/4.0
Focusing Hex	~100	$\pm 15$	(~0.9) 1.8/2.0
(Maximum x size=15 cm for $3\pi$ mm-mr emittance)			
Middle Hex	~500	$\pm 1$	18.0/20.0
Middle Oct	~20	$\pm 1$	17.5/20.0
Middle Dec	~2	$\pm 1$	17.0/20.0
Middle DoDec	~2	$\pm 1$	17.0/20.0

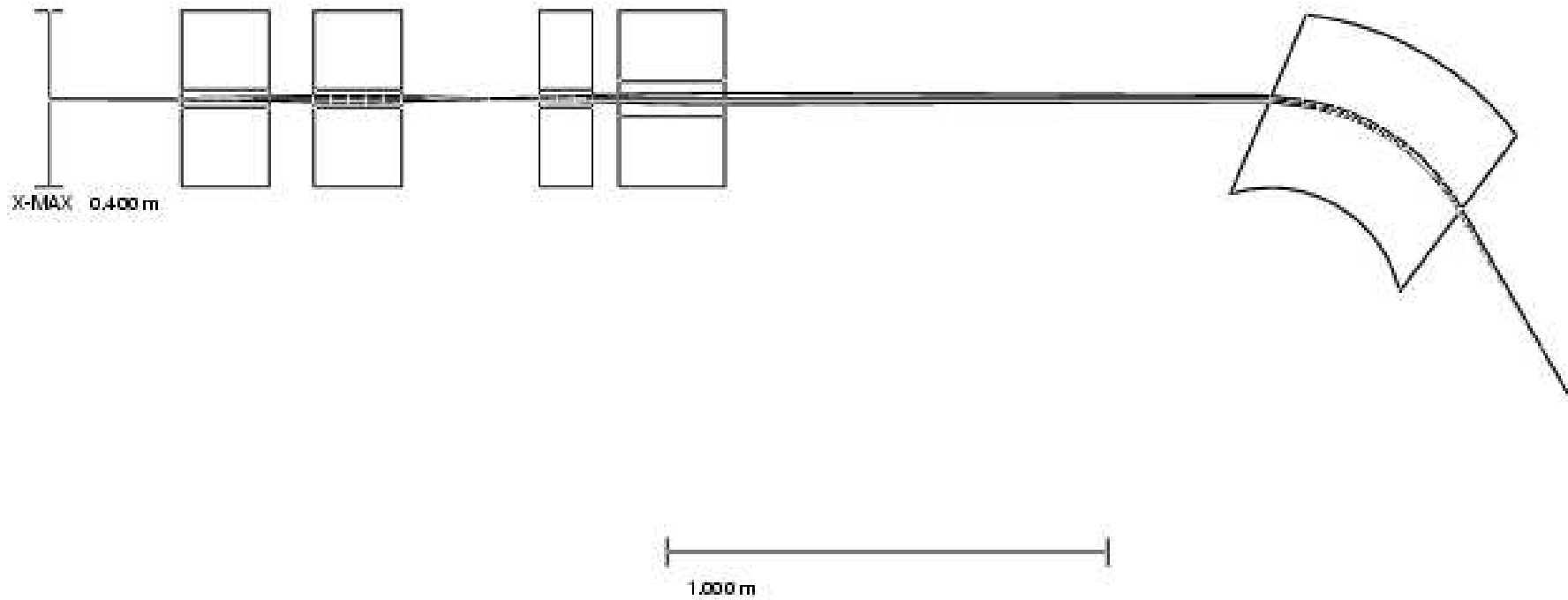
# *Treatment of Fringe Fields*

- **Fringe fields have been calculated for all electrostatic devices using SIMION8, and are used in the COSY Infinity ion optics calculations.**
- **Dipole magnet fringe fields have been obtained from magnetic field maps, and incorporated into the ion optics calculations.**

# Commissioning of the Separator

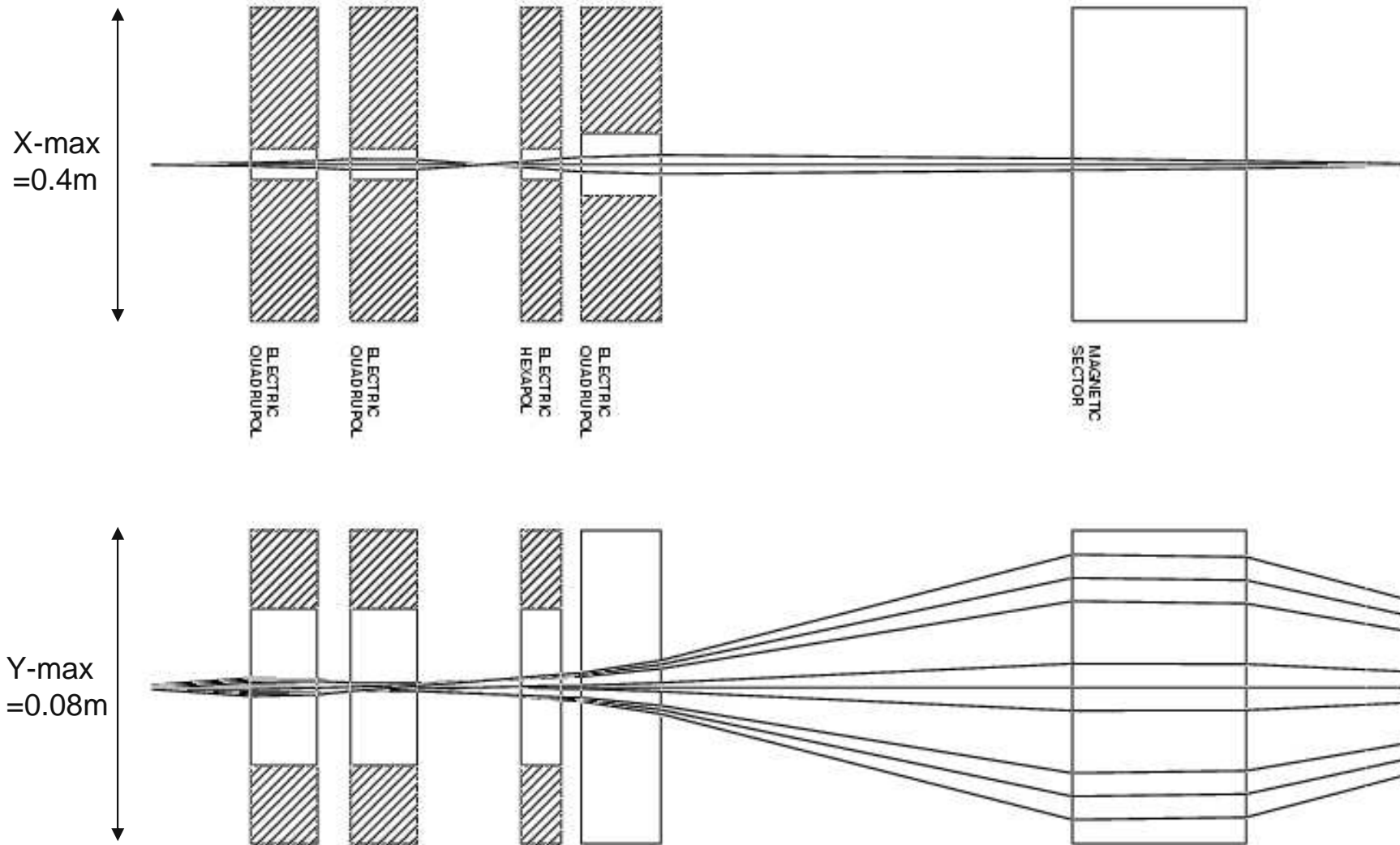
- Use stable beams from gas catcher:  $^{82,83,84,86}\text{Kr}$  (12%, 12%, 57%, 17%).
- Diagnostics: Faraday cup, narrow slit with small electric deflector in front, scintillator.
- Use reverse voltages to make an x-focus at the middle of the separator. The resulting mass dispersion=0.384 m. This produces a separation of 4.6 mm between adjacent masses at  $A=84$ .
- Use entire separator to calibrate central sextupole and thus higher multipoles.

# Half Separator with X-focus

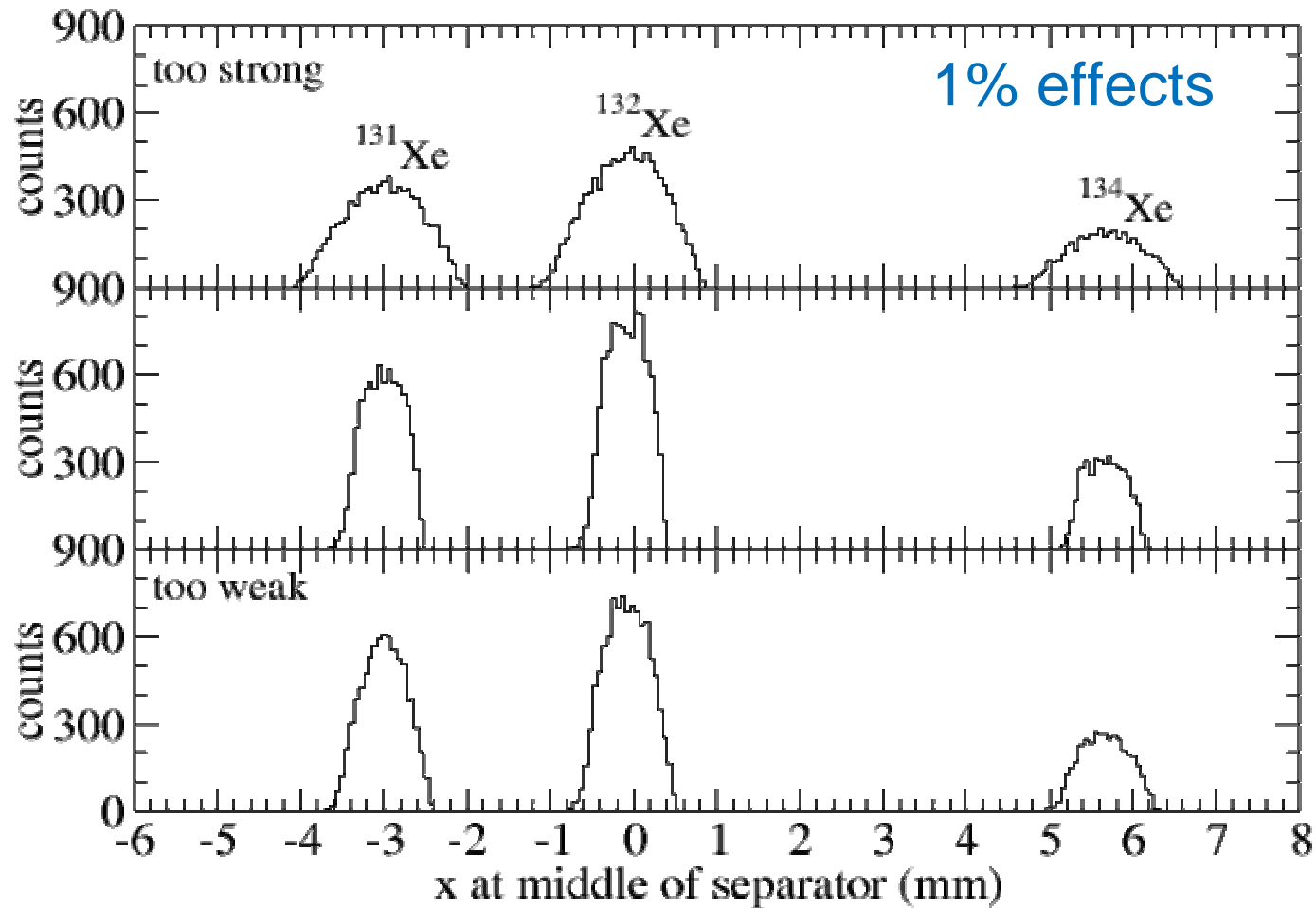




# Half Separator with X-focus

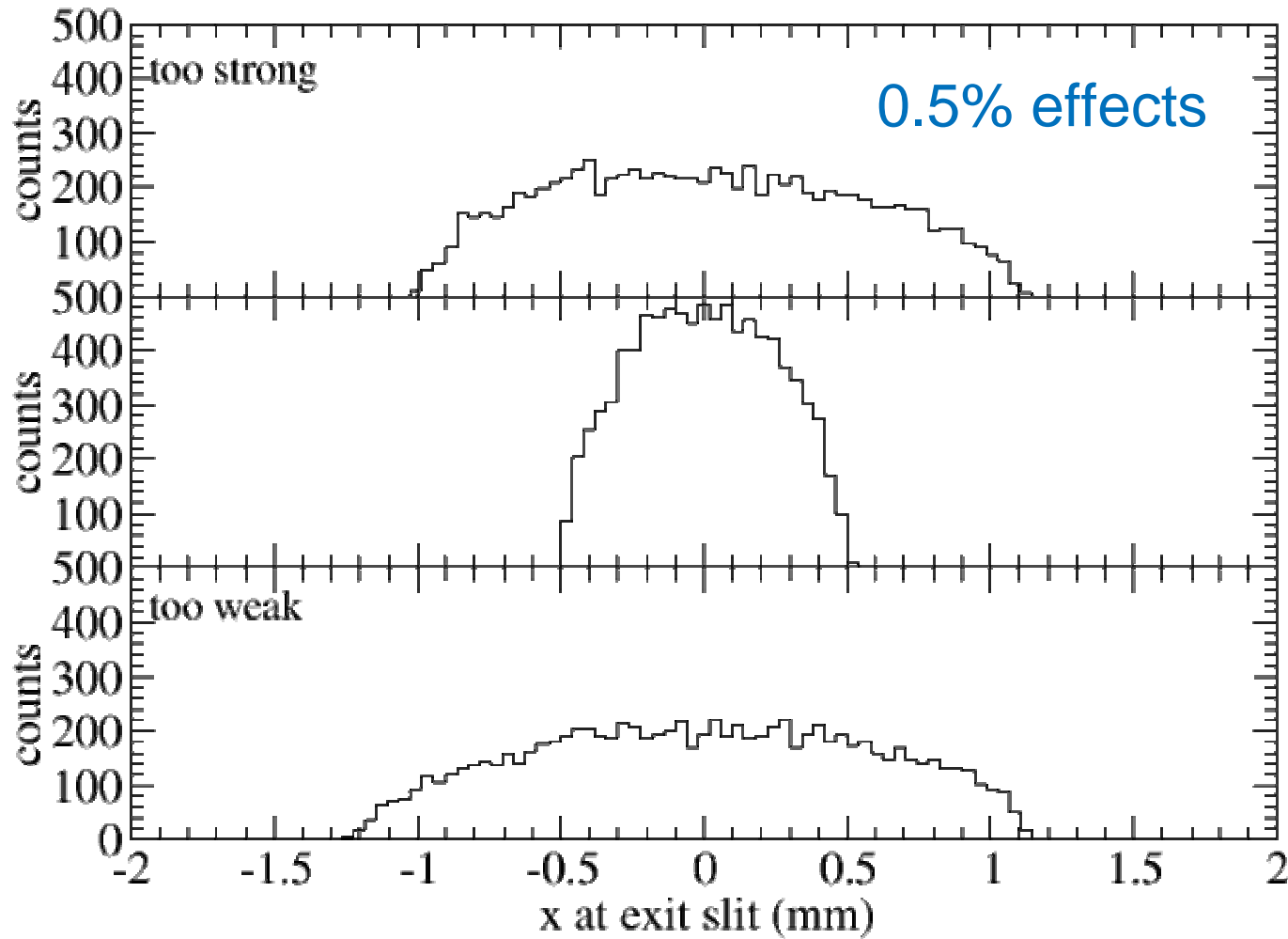


# Focusing Quad Signatures (mid-plane image)

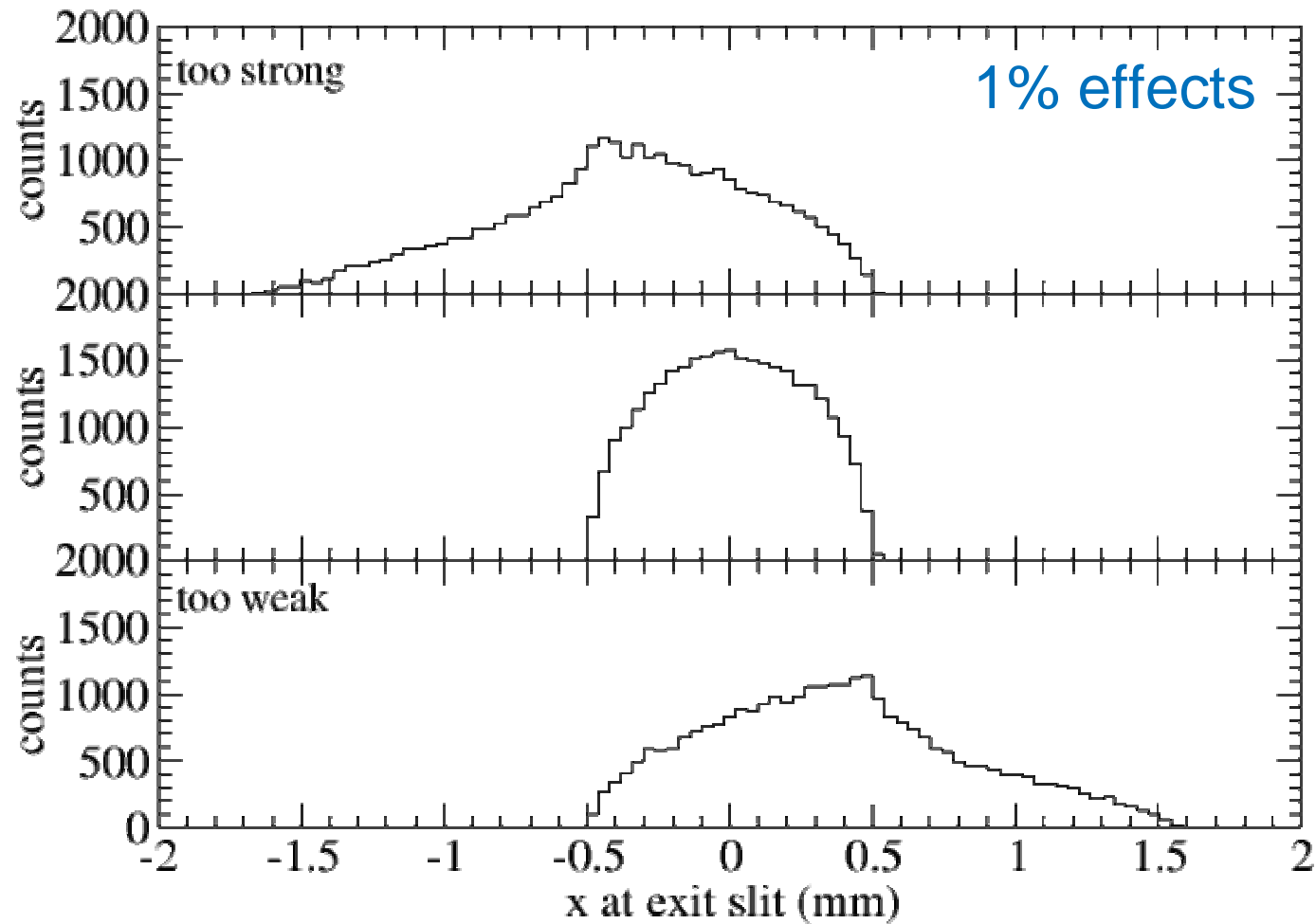




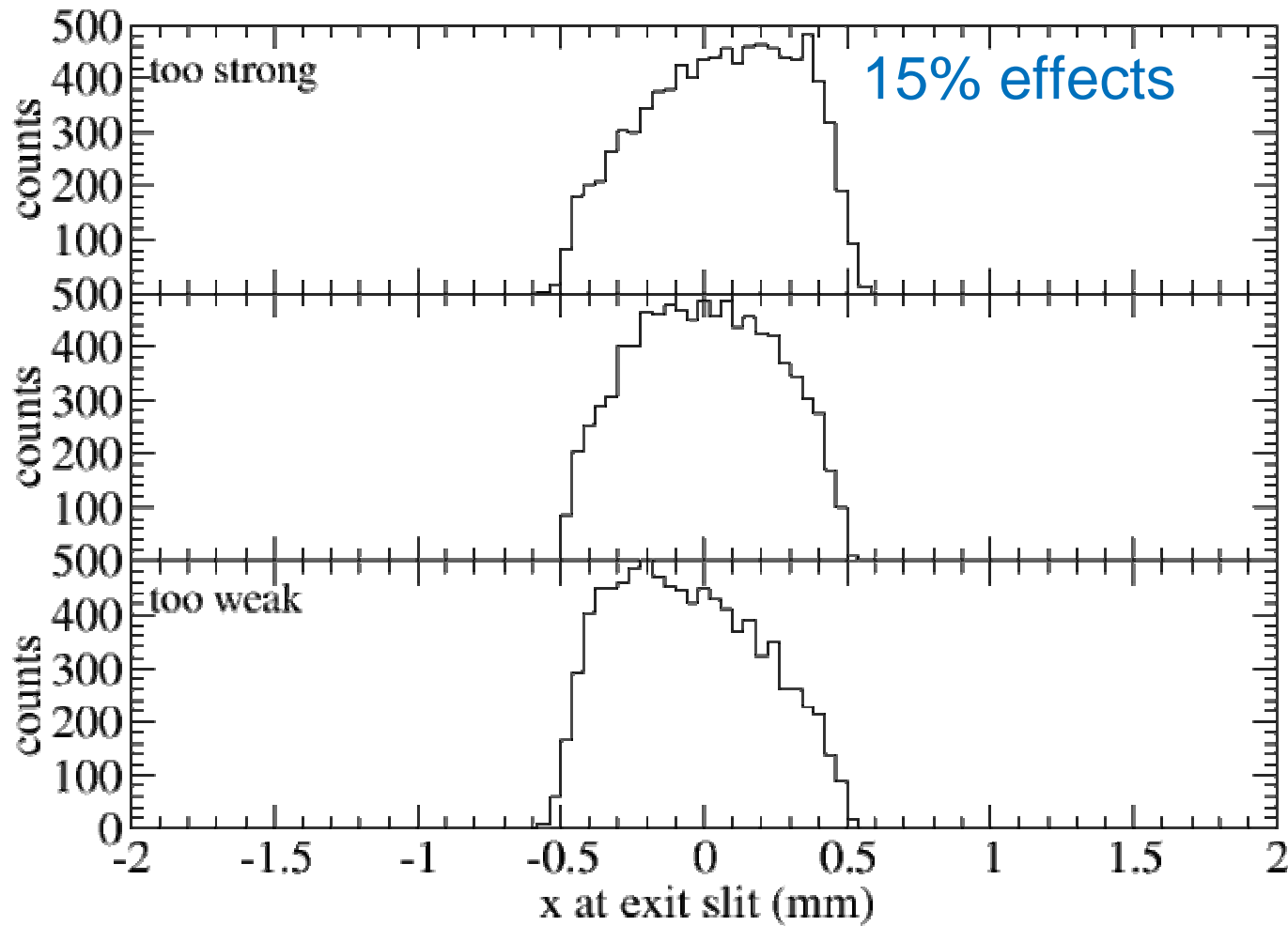
# Focusing Quad Signatures (focal plane image)



# Middle Hex Signatures (focal plane image)

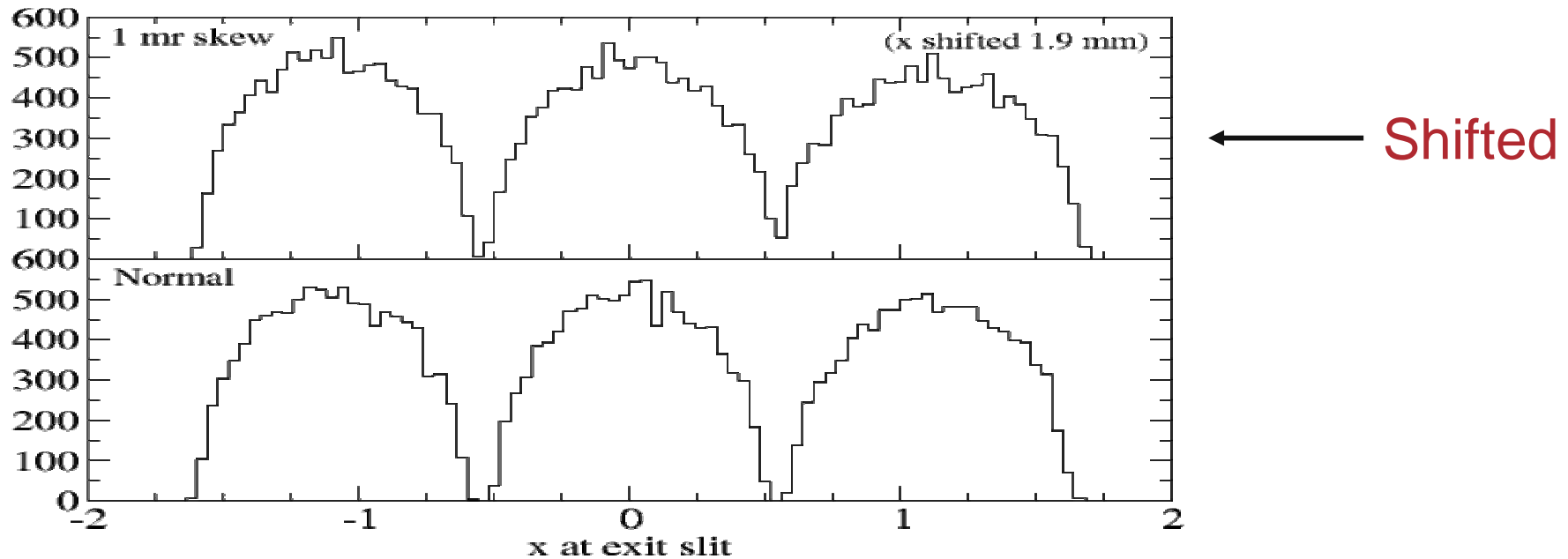


# Focusing Hex Signatures (focal plane image)



# Alignment Effects

- n Misalignment of focusing Quadrupole (dispersive direction, x)
  - 0.1 mm offset shifts focal plane transversely 0.65 mm
  - 1 mrad skew (0.24 mm from front to back) shifts focal plane transversely 1.9 mm and begins to blur mass separation



## *Alignment Effects (cont.)*

### n Misalignment of first Dipole

- Offset just shifts x-position of focal plane
- Skew changes effective edge angles, which affect dispersion
  - *Can be compensated by different lens focusing*
  - *High-order (5th/6th) aberrations stronger*

### n Misalignment of Middle Multipole

- Offset of 0.1 mm begins to blur mass separation
- Essentially insensitive to skew of 2 mrad

# *Installation Notes*

- **Field clamps on magnets have made installation more difficult because of cramped space between magnets.**
- **Electrostatic focussing elements before and after magnets (quadrupole doublet, quadrupole-hexapole) have been bolted together and aligned as a unit.**

## *Some Technical Specifications*

- **Vendor will map bending magnets with ANL-supplied requirements for interior and exterior grid.**
- **Magnet homogeneity requirement:  $3 \times 10^{-5}$  on field integral.**
- **Vacuum to be  $\leq 3 \times 10^{-8}$  Torr, obtained with three 1000 l/s turbopumps.**

# Location of Pumps, Diagnostic Slits

